SLC/SLG 440
Compact Safety Light Curtains and Grids

Stocked & Distributed by NORMAN EQUIPMENT COMPANY
800-323-2710

Safe solutions for your industry

SCHMERSAL
User Friendly:
No controller required
No programming software
Integrated Alignment Aid

Compact Design:
28mm x 33mm housing

Performance
Rapid response time
Superior mechanical strength
Horizontal applications

Quality
Designed to meet the latest international safety standards
EN ISO13849-1, EN 62061, cULus,
EN 61496-1, CLC/TS 61496-2, TUV

One Design

SLC/SLG 440
Multiple Solutions

■ Multifunctional:
  Fixed and Floating Blanking,
  Finger, Hand and Body Protection

■ Unique Features
  Prominent OSSD Status Indication
  Double Reset
  Blanking with Movable Edge

■ Maximum Strength:
  Seamless One Piece Construction

■ Minimize Downtime
  Visual diagnostics
  7 segment message display
  Quick and easy program configuration
Optoelectronic safety sensors

The SLC/SLG 440 product series is an efficient solution for automated process cycles, offering the highest protection for user and machine. It provides a smooth and flexible adaptation to any machine concept by means of the integrated functions, which can be configured without any tools (PC / software). The protective targets can be smoothly and effortlessly implemented if changes to the process lead to modified settings such as fixed and floating object blanking with variable periphery (movable edge). The integrated set-up tool and status indication (7 segment display) reduce installation expenditures and keeps the operator informed of the current operating status when the machine is running.

- Process safety with highest availability
- Reliable safety concept in case of interferences (EMC, welding sparks)
- User-friendly parameter setting, no tools required
- Integrated set-up tool
Hazardous point protection with SLC 440

Profitable hazardous point protection featuring low space requirements, undisturbed access to the process and highest safety level SIL 3 / PL e

- For the safe detection of fingers, hands, or limbs
- Shortest safety distances, very fast response time
- Visualisation through large status indication
- Safe evaluation with output cyclic test

Area protection with SLG 440

The SLG 440 light grid can be used for the protection of areas and accesses. It provides for a profitable and safe monitoring of large hazardous areas.

Fields of application

- Power-driven machines
- Power presses in the metal and plastics industry
- Folding or brake presses and cutters
- Filter presses, punching machines
- Robot cells and welding booths
- Printing machines and injection molding machines
- Materials handling and storage technology
- Handling and assembly technology
- Palletizers
- Packaging equipment

NEW function: double reset

Large production areas that are partially visible can present multiple risks. An unsafe restart of the machinery can occur when third parties push the reset button with workers remaining within the protected hazardous area.

The solution: the SLC/SLG440 integrates a double reset function.

As soon as a person enters the hazardous area, the hazardous movement is stopped by interrupting the light curtain or grid beams. To restart the machine, the operator first must actuate the command device S2, located inside the hazardous area; then when he has left the area, the operator actuates the command device S1.
SLC/SLG 440

Safety and profitability - that is what many manufacturers promise. However, we are the only one, who can offer one product featuring this variety of integrated functions without external tool.

- Automatic and restart interlock mode
- EDM contactor control
- Double reset
- Fixed and floating object blanking
- Blanking with movable edge region
- Beam coding
- Status and diagnostic indication
- Integrated set-up tool
- Integrated alignment aid

Mounting:
- Smooth fitting, 360 degrees adjustable
- Robust, reinforced angle bracket (included in delivery)
- High stability in case of vibrations

Profile system:
- Stable, robust, closed profile
- Front cover protected against mechanical stress
Integrated alignment tool

LED status:
- OSSD ON
- OSSD OFF
- Restart interlock release

OSSD status:
- Enabling signal
- Enabling signal required

Output or OSSD status indication

LED status:
- Signal quality
- Blanking
- Information

OSSD status:
- Status indication of the system visible over a long distance
- Status indication with protection class IP67
- Glass-fibre reinforced fixing unit

a = Second beam
b = Last beam
a good
b missing
a missing
b good
a good
b good

a good
b good

a good
b good

a good
b good
Parameter setting

Simple and quick – without tool

The function selection is implemented in parameter setting mode. To that effect, the 7-segment display offers a parameter selection, which is selected in a user-friendly manner by means of a command device (button/enabling switch) instead of a PC and software and permanently saved.

Program example - activating external device monitoring (EDM)

- Contactor control not active
  - Press pushbutton x3 to reach Program 4
  - P4- indicates Program 4 (EDM) is inactive

- Contactor control active
  - Push and hold pushbutton for 2.5s to 6s to change setting
  - P4A indicates Program 4 is active

- Save new configuration
  - Press pushbutton x3 to reach the Save functions indicated by the letter S
  - Push and hold pushbutton for 2.5s to 6s. to save the configuration.

- Contactor control function available
  - Reconnect SLC/SLG440 back to the safety system

Advantages:

- Simple menu navigation
- Very fast implementation
- No tools required
  (PC, software, external parameter setting tools)

Available programming options:

- Fixed blanking
- Fixed blanking with movable edge
- Floating blanking
- External Device Monitoring (EDM)
- Double reset
- Beam coding
- Diagnostic/setting mode
## Safety light curtains and safety light grids

### SLC 440

- **Safety light curtain**
  - Type 4 to EN 61496-1, CLC/TS 61496-2
  - Resolution 14 and 30 mm
  - Protection field heights 170 mm ... 1770 mm
  - Integrated start/restart interlock
  - Integrated contactor control
  - Integrated blanking function (fixed and mobile blanking)
  - Diagnostic and parameterization interface
  - Range 0.3 m ... 12 m
  - Fail-safe transistor outputs
  - Optical synchronisation
  - LED Status display, 7-segment display
  - Protection class IP67
  - Double reset

### SLG 440

- **Safety light grid**
  - 2-, 3- or 4-beam light grid
  - Range 0.3 ... 12 m

### Technical data

- **Standards:** EN 61496-1; CLC/TS 61496-2
- **Category:** Type 4
- **Enclosure:** Aluminium
- **Enclosure dimensions:** 27.8 x 33 mm
- **Connection:** Connector plug
- **Emitter:** M12, 4-pole
- **Receiver:** M12, 8-pole
- **Max. cable length:** 100 m / 1 Ω
- **Protection class:** IP67 to EN 60529
- **Response time:** 10 ... 27 ms (depends on length and resolution)
- **Detection sensitivity** (Resolution):
  - 14 and 30 mm
- **Protection field height:**
  - Resolution 14 mm: 170 ... 1210 mm
  - Resolution 30 mm: 170 ... 1770 mm
  - 2-, 3-, 4-beam: 500, 800, 900 mm
- **Protection field width, Range:**
  - Resolution 14 mm: 0.3 m ... 7 m
  - Resolution 30 mm: 0.3 m ... 10 m
  - 2-, 3-, 4-beam: 0.3 m ... 12 m
- **Start/restart interlock:** Integrated
- **Contactor control:** Integrated
- **Blanking function:** Integrated
- **Light emission wavelength:** 880 nm (infrared)
- **Ue:** 24 VDC ± 10%
- **Safety outputs:** 2 x PNP, 250 mA
- **Power consumption:**
  - Emitter: 1.8 W.
  - Receiver: 3.8 W
- **Status and diagnostics:**
  - LED-
  - 7-segment display
- **Ambient temperature:** −10 °C ... +50 °C
- **Storage and transport temperature:** −25 °C ... +70 °C
- **Classification:**
  - Standards: EN ISO 13849-1; EN 62061
  - PL: up to e
  - Category: up to 4
  - PFH-value: SLC 440: 11.4 x 10⁻⁹ /h
  - SLG 440: 8.14 x 10⁻⁹ /h
  - SIL: up to 3
  - Service life: 20 years

### Approvals

- **TÜV:**
  - CE

### Ordering details

#### SLC 440-E/R①-③-①

<table>
<thead>
<tr>
<th>No.</th>
<th>Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>①</td>
<td>xxxx</td>
<td>Protected heights (mm)</td>
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<tr>
<td></td>
<td></td>
<td>available lengths:</td>
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<tr>
<td></td>
<td></td>
<td>0170, 0250, 0330, 0410,</td>
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<tr>
<td></td>
<td></td>
<td>0490, 0570, 0650, 0730,</td>
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<tr>
<td></td>
<td></td>
<td>0810, 0890, 0970, 1050,</td>
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<tr>
<td></td>
<td></td>
<td>1130, 1210, 1290*,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1370*, 1450*, 1530*,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1610*, 1690*, 1770*</td>
</tr>
<tr>
<td>②</td>
<td>14</td>
<td>Resolution 14 mm with a range of 0.3 m ... 7 m</td>
</tr>
<tr>
<td></td>
<td>30</td>
<td>Resolution 30 mm with a range of 0.3 m ... 10 m</td>
</tr>
</tbody>
</table>

- **-01 = integrated status indication**
- *** only for resolution 30 mm**

#### SLG 440-E/R①-③-①

<table>
<thead>
<tr>
<th>No.</th>
<th>Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>①</td>
<td>Distance between outermost beams:</td>
<td></td>
</tr>
<tr>
<td></td>
<td>0500-02</td>
<td>500 mm, 2-beam</td>
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<tr>
<td></td>
<td>0800-03</td>
<td>800 mm, 3-beam</td>
</tr>
<tr>
<td></td>
<td>0900-04</td>
<td>900 mm, 4-beam</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Range 0.3 ... 12 m</td>
</tr>
</tbody>
</table>

- **-01 = integrated status indication**

### Connector:
- Female connector M12, 4-pole straight
  - for emitter: cable length 5 m, KA-0804
  - cable length 10 m, KA-0805
  - cable length 20 m, KA-0808
  - Female connector M12, 8-pole straight
  - for receiver: cable length 5 m, KA-0904
  - cable length 10 m, KA-0905
  - cable length 20 m, KA-0908

### Cable for the parametrization:
- cable length 1 m, KA-0974

### Mounting hardware included

### Legend:
- A = Total length
- A = 81 mm + Protection field height

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**Ordering details**

- **SLC 440**: 11.4 x 10⁻⁹ /h
- **SLG 440**: 8.14 x 10⁻⁹ /h

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**Approvals**

- **TÜV:**
  - CE
Definitions and terms:

**AOPD**
The abbreviation for **Active Opto-electronic Protective Device**.

**OSSD**
The abbreviation for **Output Signal Switching Device** of the AOPD (to IEC 61496)

**Optoelectronic safety devices**
Electronic devices that emit and/or detect light signals. A coded infrared signal is transmitted from the emitter unit and the receiver detects any obstruction in the protected field. These devices provide a non-separating or "virtual" safety guard.

**Safety Light Curtain**
A multi-beam AOPD, used for point of hazard protection

**Safety Light Grid**
A 2-, 3- or 4-beam AOPD, used for perimeter guarding to detect the passage of personnel into a hazardous area.

**Protection field**:
The two dimensional area between the emitter and receiver units of the safety light curtain that the infrared beams cross, defined in length by the Range and in height by the Protected Height.

**Protected height**:
The distance between the first and last infrared light beams of an opto-electronic safety device. (not the total housing length)

**Range**:
The distance between the light curtain emitter and receiver units.

**Resolution**:
The distance between adjacent infrared beams, defined in millimeters. This represents the minimum object sensitivity or size of an object that is detected in the protection field.

**Blanking**:
This function allows objects to be passed through the protection field without deactivating the light curtain safety outputs or OSSD.

**Fixed Blanking**:
When a fixed set of adjacent light beams are rendered inactive for the purpose of passing an object through the protection field.

**Fixed blanking with movable edge**:
Allows for a tolerance of +/- 1 beam for a fixed set of blanked light beams.

**Floating Blanking**:
When a set number (one or more) of adjacent beams anywhere in the protection field is allowed to ignore the presence of an objects passing.

**Double Reset**
A sequence requiring a reset button to be actuated followed by the actuation of a second reset button within a specific amount of time before a machine can re-initiated.

**EDM**:
The abbreviation for **External Device Monitoring**. When the auxiliary contacts of a positively linked motor control relay / contactor is being monitored to assure that the linked safety contacts are functioning.

**Restart interlock**:
A device preventing the automatic restart of the machine, when the protection field is interrupted during a dangerous machine cycle or when the operating mode of the machine is set or changed

**Start interlock**:
A device preventing the automatic release and therefore the automatic machine start when the power supply of the AOPD is switched on or interrupted and switched on again.
SLC/SLG Type 2/4
Opto-Electronic
Product Family

The Schmersal group offers a wide selection of Opto-Electronic safety devices which are designed to help solve application challenges for industry while enhancing operator safety.

- IP69K rating for high pressure & high temperature washdown applications
- Integrated Muting with direct sensor connection
- Long Range for applications up to 40m
- Master Slave connections
- Retro reflective light grids
- Compact design 12mm x 20mm

The available features from the Schmersal opto-electronic family provide our customers multiple options when selecting the appropriate product for any application.

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